

SWARTZ
CONSULTING ENGINEERS LLC

Project Number:	SCE 26-03009
Project Name:	511 Endurance AWN
Date:	4/22/2026
Page:	1 of 15

Product Approval Supporting Calculations Alternative Anchorage Analysis & Design

Project Number: SCE 26-03009

Drawing Number: ID_622

Reference Test Report: 31618.01-201-12

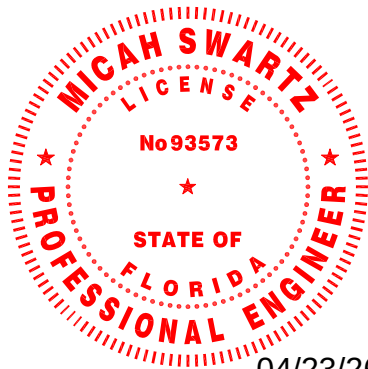
Product Name: 511 Endurance AWN 48 x 48

Impact: Wind Zone 3 - Level D Missile

Design Pressure: +50 psf / -55 psf

Prepared for:

Jeld-Wen Windows & Doors
3737 Lakeport Blvd.
Klamath Falls, OR



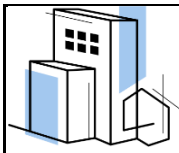
04/23/26

This item has been digitally signed
and sealed by Micah Swartz, P.E.
on the date adjacent to the seal.

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Prepared by:
Swartz Consulting Engineers LLC

Micah Swartz, PE
Florida License No. PE 93573
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Scope:

Swartz Consulting Engineers LLC is contracted by Jeld-Wen Windows & Doors to evaluate alternative anchorage for the product: 511 Endurance AWN 48 x 48. This evaluation is based on testing observed by Molimo in Klamath Falls, OR, test report no.: 31618.01-201-12 and dated 09/26/25.

This evaluation does not include the air infiltration, water resistance or water penetration of the installation method or the installed product. In addition, the design of the building substrate to resist the superimposed loads is by others.

Reference Standards:

Current edition of the Florida Building Code, Building

ANSI/AWC NDS - National Design Specification (NDS) for Wood Construction

AISI S100 North American Specification for the Design of Cold-Formed Steel Structural Members

ICC-ES Report ESR-1976 ITW Buildex TEKS Self-Drilling Fasteners

ICC-ES Report ESR-2196 Hilti Self Drilling Screws to connect cold-formed steel

NOA 24-0102.06 Tapcon Concrete and Masonry Anchors with Advanced Threadform Technology

Certification of Independence:

In accordance with Rule 61G20-3 Florida Administrative Code, Swartz Consulting Engineers LLC hereby certifies the following:

(1) Swartz Consulting Engineers LLC does not have, nor does it intend to acquire or will it acquire, a financial interest in any company manufacturing or distributing products tested or labeled by the agency.

(2) Swartz Consulting Engineers LLC is not owned, operated or controlled by any company manufacturing or distributing products it tests or labels.

(3) Micah Swartz, P.E. does not have, nor will acquire, a financial interest in any company manufacturing or distributing products for which the reports are being issued.

(4) Micah Swartz, P.E. does not have, nor will acquire, a financial interest in any other entity involved in the approval process of the product.



Design Summary:

The table below summarizes the product: 511 Endurance AWN 48 x 48 and their corresponding performance levels as established by testing.

Table 1: Summary of Test Results

Series/Model	Test Report Number	Size (W x H)	Performance
511 Endurance AWN 48 x 48	31618.01-201-12 (09/26/25)	48 x 48	+50 psf / -55 psf

As Tested Design:

Applied Load (psf): 50 psf Width: 84 in Height: 57 in Window Area: 33.3 ft²

Total Load: 1663 lbs Number of Fasteners: 70 Load Per Fastener (Nailfin): 24 lbs
Load Per Fastener (Thru Frame): 24 lbs

Applied Load (psf): 55 psf Width: 60 in Height: 48 in
Max Load (Mullion): 550 lbs
Max ULD (along jamb): 138 plf

Screw Information:

Screw Size: 8 Screw Embed: 1 in Edge Distance: 3/4 in (minimum)
qty: 1 Spacing: 8 in O.C. (Nail Fin)

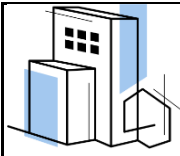
Wood Screw Withdrawal: 131 lbs Per ft. Capacity: 197 plf

Alternative Fasteners:

Screw Information:

Screw Size: 8 Screw Embed: 1.5 in Edge Distance: 3/4 in (minimum)
qty: 1 Spacing: 8 in O.C. (Nail Fin)
qty: 2 Spacing: 12 in O.C. (Thru Frame)

Wood Screw Withdrawal: 197 lbs Per ft. Capacity: 295 plf Unity: 0.67
Wood Screw Lateral: 106 lbs Per ft. Capacity: 211 plf Unity: 0.93



SWARTZ
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Project Number: SCE 26-03009
Project Name: 511 Endurance AWN
Date: 4/22/2026 Page: 4 of 15

TEK Screw Information:

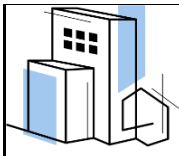
Screw Size: 8-18 qty: 2 Spacing: 12 in O.C. (Thru Frame)
qty: 1 Spacing: 8 in O.C. (Nail Fin)

TEK Withdrawal: 125 lbs Per ft. Capacity: 188 plf Unity: 1.05
TEK Lateral: 131 lbs Per ft. Capacity: 262 plf Unity: 0.75

Tapcon Information:

Tapcon Size: 3/16 Embedment: 1-1/4 in (minimum) Edge Distance: 2-1/2 in (minimum)
qty: 1 Spacing: 12 in O.C.

Tapcon Lateral (Concrete): 155 lbs Per ft. Capacity: 155 plf Unity: 1.27
Tapcon Lateral (CMU): 135 lbs Per ft. Capacity: 135 plf Unity: 1.46

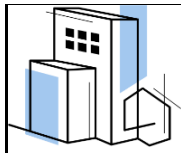


Summary of Test Results - Plastics Checklist

Table 2: Summary of Test Results - Plastics Checklist

Product	Test Report Number	Test Standard	Performance
White PVC 1476 5110	P6504.04-106-18 R0	ASTM D638 (before and after G155)	+9.5%
		ASTM D1929	824 °F (440 °C)
		ASTM D2843	71.8
		ASTM D635	Classification CC1
		ASTM 256	-3.3%
White PVC 1476 5290	P6504.04-106-18 R0	ASTM D638 (before and after G155)	+9.5%
		ASTM D1929	806 °F (430 °C)
		ASTM D2843	72.6
		ASTM D635	Classification CC1
		ASTM 256	-35.5%

The testing summarized in the table above was conducted by Intertek in York, PA dated 08/23/23 and meets the requirements listed in Miami-Dade County Checklist #0445, For the approval of: Plastic and Foam Plastic.



Subject: As Tested - Wood Screw Withdrawal

Input:

Calculation:

Screw Information:

Screw Size: 8

Root Diameter: 0.131 in

Screw Embed: 1 in

Main Member Type: S-P-F

G: 0.42

F_{em}: 3,350 psi

$$W' = W * C_D * C_M^2 * C_t - \text{As per table 11.3.1 NDS}$$

C_D: 1.6 Load Duration Factor - Table 2.3.2 (NDS)

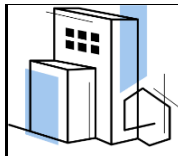
C_M: 1.0 Wet Service Factor - Table 11.3.3 (NDS)

C_t: 1.0 Temperature Factor - Table 11.3.4 (NDS)

W: 82 lbs/in - Table 12.2B (NDS)

W: 82 lbs

W': 131 lbs



Subject: As Tested - Wood Screw Lateral Design - Single Shear

Input:
Calculation:

Screw Information:

Screw Size: Root Diameter: in
Screw Embed:

Main Member Type: G: F_{em} : psi thickness (t_m): in

Side Member Type: G: F_{es} : psi thickness (t_s): in

Lateral Design Factors - Table 12.3.1A (NDS)

D:	0.131 in	Diameter
F_{yb} :	100 ksi	Dowel Bending Yield Strength
F_{em} :	3,350 psi	Main Member dowel bearing strength
F_{es} :	3,350 psi	Side Member dowel bearing strength
l_m :	1 in	Main Member dowel bearing length
l_s :	1.25 in	Side Member dowel bearing length
R_d :	2.2	Reduction term - Table 12.3.1B (NDS)
R_e :	1	$= F_{em}/F_{es}$
R_t :	0.8	$= l_m/l_s$
k_1 :	0.377	See Table
k_2 :	1.242	See Table

Reference Lateral Design Values - Table 12.3.1A (NDS)

Z_{Im} : lbs $Z_{Im} = \frac{D l_m F_{em}}{R_d}$ (EQ 12.3 - 1)

Z_{II} : lbs $Z_{II} = \frac{k_1 D l_s F_{es}}{R_d}$ (EQ 12.3 - 3)

Z_{III} : lbs $Z_{III} = \frac{k_2 D l_m F_{em}}{(1 + 2R_e) R_d}$ (EQ 12.3 - 4)

Z_{IV} : lbs $Z_{IV} = \frac{D^2}{R_d} \sqrt{\frac{2F_{em}F_{yb}}{3(1 + R_e)}}$ (EQ 12.3 - 6)

Z_{MIN} : lbs

Note: Side member is part of the Jeld-Wen assembly and verified during testing. Modes Z_{Is} and Z_{IIIs} are not applicable to the calculation.



Subject: As Tested - Wood Screw Lateral Design - Single Shear Cont.

Adjusted Lateral Design Values

$$Z' = Z * C_D * C_M * C_t * C_g * C_{\Delta} - \text{As per table 11.3.1 NDS}$$

C_D :	1.6	Load Duration Factor - Table 2.3.2 (NDS)
C_M :	1.0	Wet Service Factor - Table 11.3.3 (NDS)
C_t :	1.0	Temperature Factor - Table 11.3.4 (NDS)
C_g :	1.0	Group Action Factor - Section 11.3.6 (NDS)
C_{Δ} :	1.0	Geometry Factor - Section 12.5.1.1 (NDS)

$$Z': \boxed{132} \text{ lbs}$$

Fastener Bending Across Shim Space

Ω :	1.67	
L:	0.25	in Maximum Shim Gap
D:	0.131	in Diameter
F_{yb} :	100	ksi Dowel Bending Yield Strength

$$\frac{F_{yb}}{\Omega} = \frac{M}{S} = \frac{16ZL}{\pi D^3} \Leftrightarrow Z = \frac{F_{yb} \pi D^3}{16 \Omega L}$$

$$\text{Where } M = \frac{ZL}{2} \text{ (Guided Bending)}$$

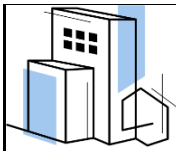
$$Z_n/\Omega: \boxed{106} \text{ lbs}$$

Bearing on Masonry Strap

Ω :	3.00	
F_u :	33	ksi Tensile Strength of strap
t:	20	GA
t:	0.036	in thickness of strap
D:	0.131	in

$$\frac{P_{nv}}{\Omega} = 2.7 * t * D * F_u - (EQ. J4.3.1 - 4, AISI S100)$$

$$P_{nv}/\Omega: \boxed{140} \text{ lbs}$$



Subject: Wood Screw Withdrawal

Input:

Calculation:

Screw Information:

Screw Size: 8

Root Diameter: 0.131 in

Screw Embed: 1.5 in

Main Member Type: S-P-F

G: 0.42

F_{em}: 3,350 psi

$$W' = W * C_D * C_M^2 * C_t - \text{As per table 11.3.1 NDS}$$

C_D: 1.6 Load Duration Factor - Table 2.3.2 (NDS)

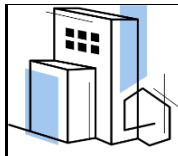
C_M: 1.0 Wet Service Factor - Table 11.3.3 (NDS)

C_t: 1.0 Temperature Factor - Table 11.3.4 (NDS)

W: 82 lbs/in - Table 12.2B (NDS)

W: 123 lbs

W': 197 lbs



Subject: Wood Screw Lateral Design - Single Shear

Input:
Calculation:

Screw Information:

Screw Size: Root Diameter: in
Screw Embed: in

Main Member Type: G: F_{em} : psi thickness (t_m): in

Side Member Type: G: F_{es} : psi thickness (t_s): in

Lateral Design Factors - Table 12.3.1A (NDS)

D:	0.131 in	Diameter
F_{yb} :	100 ksi	Dowel Bending Yield Strength
F_{em} :	3,350 psi	Main Member dowel bearing strength
F_{es} :	3,350 psi	Side Member dowel bearing strength
l_m :	1.5 in	Main Member dowel bearing length
l_s :	1.25 in	Side Member dowel bearing length
R_d :	2.2	Reduction term - Table 12.3.1B (NDS)
R_e :	1	$= F_{em}/F_{es}$
R_t :	1.2	$= l_m/l_s$
k_1 :	0.459	See Table
k_2 :	1.111	See Table

Reference Lateral Design Values - Table 12.3.1A (NDS)

Z_{Im} : lbs $Z_{Im} = \frac{D l_m F_{em}}{R_d}$ (EQ 12.3 - 1)

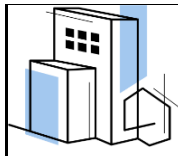
Z_{II} : lbs $Z_{II} = \frac{k_1 D l_s F_{es}}{R_d}$ (EQ 12.3 - 3)

Z_{III} : lbs $Z_{III} = \frac{k_2 D l_m F_{em}}{(1 + 2R_e) R_d}$ (EQ 12.3 - 4)

Z_{IV} : lbs $Z_{IV} = \frac{D^2}{R_d} \sqrt{\frac{2F_{em}F_{yb}}{3(1 + R_e)}}$ (EQ 12.3 - 6)

Z_{MIN} : lbs

Note: Side member is part of the Jeld-Wen assembly and verified during testing. Modes Z_{Is} and Z_{IIs} are not applicable to the calculation.



Subject: Wood Screw Lateral Design - Single Shear Cont.

Adjusted Lateral Design Values

$$Z' = Z * C_D * C_M * C_t * C_g * C_{\Delta} - \text{As per table 11.3.1 NDS}$$

C_D :	1.6	Load Duration Factor - Table 2.3.2 (NDS)
C_M :	1.0	Wet Service Factor - Table 11.3.3 (NDS)
C_t :	1.0	Temperature Factor - Table 11.3.4 (NDS)
C_g :	1.0	Group Action Factor - Section 11.3.6 (NDS)
C_{Δ} :	1.0	Geometry Factor - Section 12.5.1.1 (NDS)

$$Z': \boxed{132} \text{ lbs}$$

Fastener Bending Across Shim Space

Ω :	1.67	
L:	0.25	in Maximum Shim Gap
D:	0.131	in Diameter
F_{yb} :	100	ksi Dowel Bending Yield Strength

$$\frac{F_{yb}}{\Omega} = \frac{M}{S} = \frac{16ZL}{\pi D^3} \Leftrightarrow Z = \frac{F_{yb} \pi D^3}{16 \Omega L}$$

$$\text{Where } M = \frac{ZL}{2} \text{ (Guided Bending)}$$

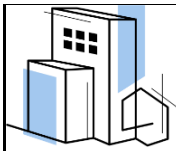
$$Z_n/\Omega: \boxed{106} \text{ lbs}$$

Bearing on Masonry Strap

Ω :	3.00	
F_u :	33	ksi Tensile Strength of strap
t:	20	GA
t:	0.036	in thickness of strap
D:	0.131	in

$$\frac{P_{nv}}{\Omega} = 2.7 * t * D * F_u - (EQ. J4.3.1 - 4, AISI S100)$$

$$P_{nv}/\Omega: \boxed{140} \text{ lbs}$$



Subject: TEK Withdrawal

Input:

Calculation:

Shear Strength of Fastener - ESR 2196

Screw Size: 8-18

P_{nv}/Ω : 335 lbs See ESR 2196

Tensile Pullout - ESR 2196

Screw Size: 8-18

F_u : 45 ksi

Tensile Strength of material NOT in contact with screw head

t: 16 GA

t: 0.0598 in

Thickness of material NOT in contact with screw head

P_{nv}/Ω : 125 lbs See ESR 2196

Tensile Pullover

Note: The tensile pullover analysis checks the material IN contact with the screw head. This material is part of the Jeld-Wen assembly and has been verified by testing. Below is a check to ensure the head size of the TEK screw is equal to or larger than the head of the tested fastener, ensuring compliance.

Tested Fastener Head Size:

Screw Size: 8

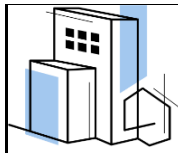
Tested fastener is a

Head Size: 0.312 in

TEK Screw Head Size:

Screw Size: 8-18

Head Size: 0.335 in



Subject: TEK Lateral Design

Input:
Calculation:

Shear Strength of Fastener - ESR 2196

Screw Size: 8-18

P_{nv}/Ω : 390 lbs See ESR 2196

Bearing Strength of Material NOT in Contact with Screw Head - AISI S100

Screw Size: 8-18

Ω : 3.00

D: 0.123 in Root Diameter of TEK Screw
 F_u : 45 ksi Tensile Strength of material NOT in contact with screw head
t: 18 GA
t: 0.0478 in Thickness of material NOT in contact with screw head

$$\frac{P_{nv1}}{\Omega} = 2.7 * t * D * F_u - (EQ. J4.3.1 - 3, AISI S100)$$

$$\frac{P_{nv2}}{\Omega} = 4.2 \sqrt{t^3 * D} * F_u - (EQ. J4.3.1 - 1, AISI S100)$$

P_{nv1}/Ω : 238 lbs

P_{nv2}/Ω : 231 lbs

P_{nv}/Ω : 231 lbs $\frac{P_{nv}}{\Omega} = \text{smallest of } \frac{P_{nv1}}{\Omega} \text{ and } \frac{P_{nv2}}{\Omega}$

Bearing Strength of Material IN in Contact with Screw Head

Note: Material IN contact with the screw head is part of the Jeld-Wen assembly and has been verified by testing.

Fastener Bending Across Shim Space

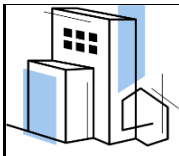
L: 0.25 in Maximum Shim Gap
D: 0.123 in Root Diameter of TEK Screw
 F_{yb} : 100 ksi Yield Strength of TEK Screw

Ω : 3.00

$$\frac{F_{yb}}{\Omega} = \frac{M}{S} = \frac{16P_n L}{\pi D^3} \Leftrightarrow P_n = \frac{F_{yb} \pi D^3}{16 \Omega L}$$

Where $M = \frac{P_n L}{2}$ (Guided Bending)

P_n/Ω : 146 lbs



Bearing Strength of Masonry Straps - AISI S100

Screw Size: 8-18

TEK Screw

Ω : 3.00

D: 0.123 in

Root Diameter of TEK Screw

F_u : 33 ksi

Tensile Strength of Masonry Strap

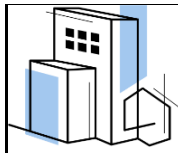
t: 20 GA

t: 0.0359 in

Thickness of Masonry Strap

$$\frac{P_{nv}}{\Omega} = 2.7 * t * D * F_u - (EQ. J4.3.1 - 3, AISI S100)$$

P_{nv}/Ω : 131 lbs



Subject: Tapcon Lateral Design

Input:
Calculation:

Tapcon Size:

Size:
D: in Nominal Diameter
D_{sh}: in Shank Diameter

Fastener Shear Capacity - 3,000 psi Concrete

P_{nv}/Ω: lbs See Table 1B of NOA 24-0102.06

Fastener Shear Capacity - Medium-Weight CMU

P_{nv}/Ω: lbs See Table 3 of NOA 24-0102.06

Note:

- Critical anchor spacing is 16D
- Minimum Anchor Embedment is 1-1/4"
- Minimum Edge Distance is 2-1/4"

Fastener Bending Across Shim Space

L: in Maximum Shim Gap
D_{sh}: in Shank Diameter of Tapcon
F_{yb}: ksi Yield Strength of Tapcon

Ω:

$$\frac{F_{yb}}{\Omega} = \frac{M}{S} = \frac{16P_n L}{\pi D^3} \Leftrightarrow P_n = \frac{F_{yb} \pi D^3}{16 \Omega L}$$

Where $M = \frac{P_n L}{2}$ (Guided Bending)

P_n/Ω: lbs

Bearing Strength of Masonry Straps - AISI S100

Size: Tapcon Size
D_{sh}: in Shank Diameter of Tapcon Screw
F_u: ksi Tensile Strength of Masonry Strap
t: GA
t: in Thickness of Masonry Strap

Ω:

$$\frac{P_{nv}}{\Omega} = 2.7 * t * D * F_u - (EQ. J4.3.1 - 3, AISI S100)$$

P_{nv}/Ω: lbs